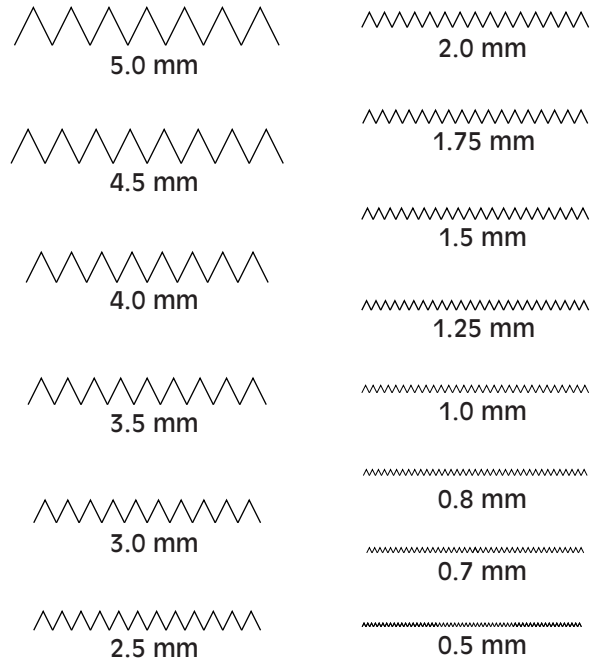




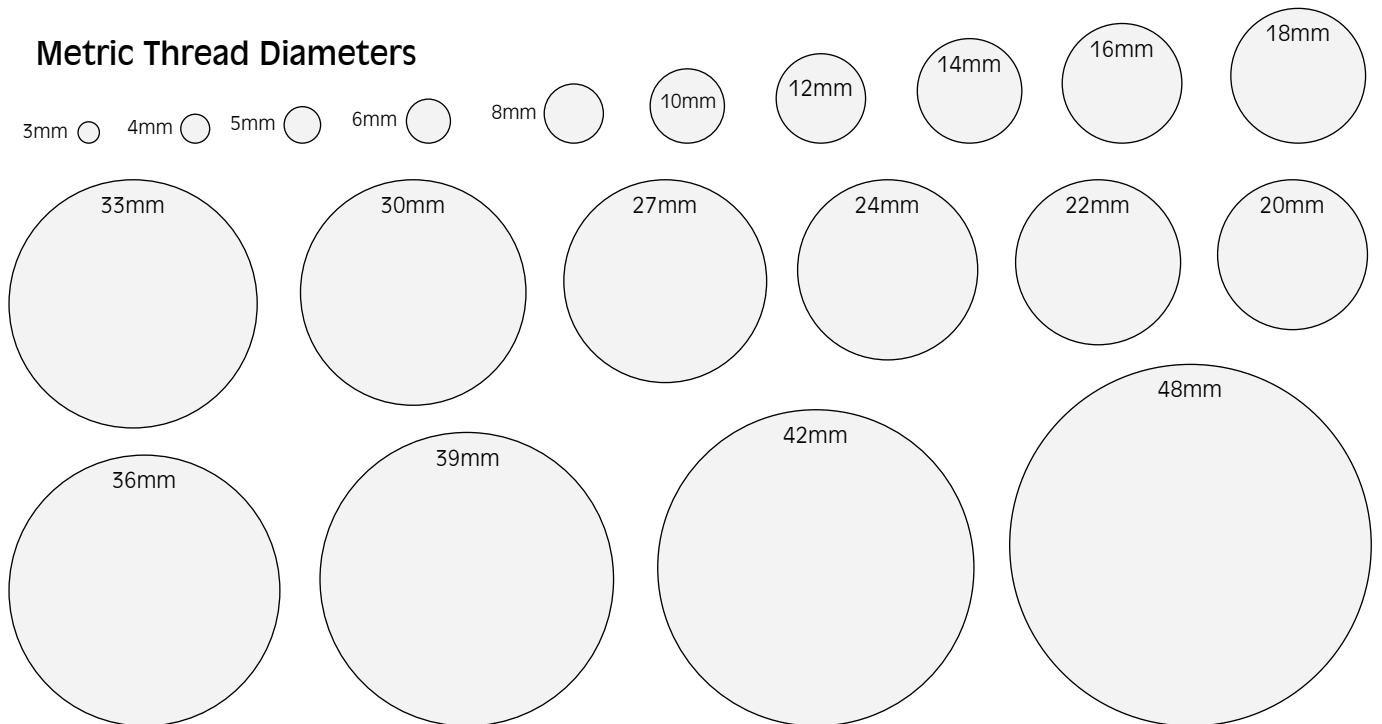
Metric Thread Pitch Table

Metric Pitch Table		
Metric Diameter	Pitch mm	
	Coarse Standard	Fine Standard
3mm	0.50	0.35
4mm	0.70	0.50
5mm	0.80	0.50
6mm	1.00	0.75
8mm	1.25	1.00
10mm	1.50	1.25
12mm	1.75	1.25
14mm	2.00	1.50
16mm	2.00	1.50
18mm	2.50	1.50
20mm	2.50	1.50
22mm	2.50	1.50
24mm	3.00	2.00
27mm	3.00	2.00
30mm	3.50	2.00
33mm	3.50	2.00
36mm	4.00	3.00
39mm	4.00	3.00
42mm	4.50	3.00
48mm	5.00	3.00

Metric Thread Pitches



Metric Thread Diameters



Scale Check: After printing measure scale above with a ruler to ensure correct scale.